

# Ref. 7657 G

## Gebrauchtmaschine



**Baujahr:** 1990

**Hersteller:** Windmüller & Hölscher

Mechanical equipment:

- rotary feeder with 8 rotating vacuum cylinders
- vacuum pump (type Becker, 300 m<sup>3</sup>/h), built 1998
- tube aligner with electro-pneumatic monitoring of the tube alignment, with ejector unit
- cross adjustment of the drive side
- double diagonal scoring units; needle unit for under valve perforation
- universal bottom opening stations
- bottom creasing stations for fixing the bottom width, adjustable
- CCS (convert control system) for the control of the opened bottoms, with ejector gate after the bottom turning station
- valve unit with closed glue unit (all closed glue units in the machine are for glues with a viscosity of min. 2.500 m PAS and sufficient fluidity at 1,5" pipes), for cut-off lengths 10 – 29 cm, reel width 18 – 36 cm, with
- thumbhole unit for R 15 mm,

- ejector gate,
- tube formation
  
- longitudinal pasting
  
- unwind station for max. 1.300 mm reel diameter with hydraulic lifting of the paper roll, second unwind for reel change, automatic tension control,
  
- edge guide unit BST for 1 ply
  
- bottom gluing stations with closed glue units and glue level control
  
- bottom closing stations (sift-proof) with additional creasing and 2 closing cages on each side
  
- bottom turning stations
  
- intermediate pressing section between bottom closing and turning station (instead of bottom patch units)
  
- Z-press delivery with approx. 28 m pressing in 3 levels, with counting, separating and packetizing station (ejection left/right with roller conveyors), for 12 packets/min.
  
- New electric with switch cabinet and Siemens S7 control

Remark: The former NC control will be replaced by manual switches with motors.

- Format parts for 1(one) sack size

## Formatbereich

<b>Bodenbreite</b>	7 - 16 cm
<b>Schlauchbreite</b>	min. Bodenbreite: 42 - 118 cm / max. Bodenbreite: 62 - 138 cm
<b>Sacklänge</b>	31 - 116 cm
<b>Sackbreite</b>	28 - 55 cm (60 cm mit reduzierter Geschwindigkeit)
<b>Bodenmittenabstand</b>	24 - 100 cm
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## Ausstattung

### Maschinenausstattung

- unter anderm mit:- Rotationsleger mit 8 rotierenden Vakuum-Zylindern  
 - Vakuumpumpe  
 - Schlauchausrichter mit elektro-pneumatischer Überwachung der Schlauchausrichtung  
 - Querverstellung der Antriebsseite  
 - Universal-Bodenöffnungsstation

## Weitere Bilder



