Ref. 7657 G
Second-hand machine

Year of construction: 1990

Manufacturer: Windmöller & Hölscher

Mechanical equipment:

• rotary feeder with 8 rotating vacuum cylinders

• vacuum pump (type Becker, 300 m³/h), built 1998

• tube aligner with electro-pneumatic monitoring of the tube alignment, with ejector unit

• cross adjustment of the drive side

• double diagonal scoring units; needle unit for under valve perforation

• universal bottom opening stations

• bottom creasing stations for fixing the bottom width, adjustable

• CCS (convert control system) for the control of the opened bottoms, with ejector gate after the bottom turning station

• valve unit with closed glue unit (all closed glue units in the machine are for glues with a viscosity of min. 2.500 m PAS and sufficient fluidity at 1.5” pipes), for cut-off lengths 10 – 29 cm, reel width 18 – 36 cm, with
• thumbhole unit for R 15 mm,
• ejector gate,

• tube formation

• longitudinal pasting

• unwind station for max. 1.300 mm reel diameter with hydraulic lifting of the paper roll, second unwind for reel change, automatic tension control,

• edge guide unit BST for 1 ply

### Operational area / Size range

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Min - Max</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bottom width</td>
<td>7 - 16 cm</td>
</tr>
<tr>
<td>Tube width</td>
<td>min. bottom width: 42 - 118 cm / max. bottom width: 62 - 138 cm</td>
</tr>
<tr>
<td>Bag length</td>
<td>31 - 116 cm</td>
</tr>
<tr>
<td>Bag width</td>
<td>28 - 55 cm (60 cm with reduced speed)</td>
</tr>
<tr>
<td>Bottom centre distance</td>
<td>24 - 100 cm</td>
</tr>
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<td>Bottom centre distance</td>
<td>24 - 100 cm</td>
</tr>
</tbody>
</table>

### Technical Equipment

**Mechanical equipment**

- rotary feeder with 8 rotating vacuum cylinders
- tube aligner with electro-pneumatic monitoring of the tube alignment, with ejector unit
- cross adjustment of the drive side
- universal bottom opening stations